

DART AEROSPACE LTD		Work Order:	24354-2
Description:		Part Number:	D2803/04 9 D2804-1/-2
Dwg: <i>Le mixture Rev 5</i>		Qty:	
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Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler			
1		Re-machine D2804 brackets to spec, per Dwg D2804 Rev B2	SD	06.01.15	
		D2804-1 B14241 Qty 2	SD	06.01.15	2
		D2804-2 B14242 Qty 10	SD	06.01.15	9
2	GC2	Inspect parts as they come off of CNC	SD	06.01.15	9
3	DC7	second inspection check	SG	06.01.16	9/2
4	FP	Touch-up Alodine as required	L	06.01.16	9/2
5	GC5	Inspect work	L	06.03.12	-1x2 -2x3
6	ST	Identify and stock with batch # indicated on w/d.			
7	AC	cost			
8	DC/221	close w/d			
9	GA	For 2 parts: Press D2805-1 into brn per dwg D2803/D2804. D2804-1 B14241 D2805-1 B23628	SD	06/01/16	2
10	GC	Inspect level 5	SD	06.01.16	2
11	FP	Powder coat Gloss white	MM	06.01.17	
12	GC3	Inspect Powder coat			
13	GA	Press D2804 B22529 (1) B25545 into sample dwg D2804	SAD	06.03.01	5

Rev	Date	Change	Revised By	Approved

13 GA follow attached info from step 3

4 06.03.18